



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Stub Screw Machine Reamers Standard Length - Left Hand Spiral with Left Hand Cut



Schedule K2-d STD SSSL

These abbreviated versions of the chucking reamer are ideal for applications where the holes are shallow. Originally designed for use in screw machines, these tools can be used in a wide variety of machining applications. Pinholes in the shank allow for use in floating holders. GAMMONS® Stub Screw Machine Reamers are available in a wide variety of diameters, cuts and flute spirals. They are also available as semi-finished blanks.

Flute diameters are held to a tolerance of $+.0002"/-.0000"$ unless otherwise requested.

Also furnished as specials with end teeth, steps or pilots. Available in premium high-speed steel or carbide.

Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SSSL300-4	3/0	.0301 - .0599	0.50	4	0.125	1.75	1.00
SSSL200-4	2/0	.0600 - .0660	0.50	4	0.125	1.75	1.00
SSSL000-4	0	.0661 - .0740	0.50	4	0.125	1.75	1.00
SSSL001-4	1	.0741 - .0840	0.50	4	0.125	1.75	1.00
SSSL002-4	2	.0841 - .0960	0.50	4	0.125	1.75	1.00
SSSL003-4	3	.0961 - .1260	0.75	4	0.125	2.00	1.00
SSSL004-4	4	.1261 - .1580	1.00	4	0.250	2.25	1.00
SSSL005-4	5	.1581 - .1880	1.00	4	0.250	2.25	1.00
SSSL006-6	6	.1881 - .2190	1.00	6	0.250	2.25	1.00
SSSL007-6	7	.2191 - .2510	1.00	6	0.250	2.25	1.00
SSSL008-6	8	.2511 - .2820	1.00	6	0.375	2.25	1.00
SSSL009-6	9	.2821 - .3130	1.00	6	0.375	2.25	1.00
SSSL010-6	10	.3131 - .3440	1.25	6	0.375	2.50	1.00
SSSL011-6	11	.3441 - .3760	1.25	6	0.375	2.50	1.00
SSSL012-6	12	.3761 - .4070	1.25	6	0.500	2.50	1.00
SSSL013-6	13	.4071 - .4390	1.25	6	0.500	2.50	1.00
SSSL014-6	14	.4391 - .4700	1.25	6	0.500	2.50	1.00
SSSL015-6	15	.4701 - .5050	1.25	6	0.500	2.50	1.00
SSSL016-6	16	.5051 - .5670	1.50	6	0.625	3.00	1.25
SSSL017-6	17	.5671 - .6280	1.50	6	0.625	3.00	1.25
SSSL018-6	18	.6281 - .6920	1.50	6	0.625	3.00	1.25
SSSL019-6	19	.6921 - .7550	1.50	6	0.750	3.00	1.25
SSSL020-6	20	.7551 - .8170	1.50	6	0.750	3.00	1.25
SSSL021-6	21	.8171 - .8800	1.50	6	0.750	3.00	1.25
SSSL022-6	22	.8801 - .9420	1.50	6	0.750	3.00	1.25
SSSL023-6	23	.9421 - 1.010	1.50	6	0.750	3.00	1.25
SSSL024-6	24	1.011 - 1.047	1.50	6	0.750	3.00	1.25
SSSL025-8	25	1.048 - 1.110	1.50	8	0.750	3.00	1.25
SSSL026-8	26	1.111 - 1.235	1.50	8	0.750	3.00	1.25
SSSL027-8	27	1.236 - 1.360	1.50	8	0.750	3.00	1.25
SSSL028-8	28	1.361 - 1.550	1.50	8	0.750	3.00	1.25